



# CNC Programming Techniques: An Insider's Guide to Effective Methods and Applications

By Peter Smid

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Written by the author of the bestselling *CNC Programming Handbook* and the recent release *Fanuc CNC Custom Macros*, this practical and very useful resource covers several programming subjects, including how to program cams and tapered end mills, that are virtually impossible to find anywhere. Other, more common, subjects, such as cutter radius offset and thread milling are covered in great depth.

- Presents detailed part programming suggestions for a variety of machining operations.
- Includes discussions on the following major subjects: thread milling methods, knurling, programming cams, part reversal methods, using pallet changers, applying special grooving and threading techniques, and many more.
- Provides numerous illustrations, charts, tables, and practical examples, allowing users to fully understand all concepts.
- Many methods presented can also be adapted to programming methods using a CAM system.

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